

Workplace and Transportation Safety Risks Management

Workplace Safety Risks Management

| Significant Risk | Programs | Target |
|--------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Insufficient execution of Safety Framework and Standard | Enhance execution of SCG Safety Framework and Safety Standards by focusing for abroad company and new M&P. | 100% of the plant or company has implemented the SCG Safety Framework and submitted a SPAP Self-Declaration |
| Insufficient safety standard for occupational health and safety system | <p>To be established and revised for Safe Work Operation according to occupational health and safety system such as</p> <ol style="list-style-type: none"> 1. Chemical Management 2. Fit for task guideline 3. Hot work standard 4. Process Hazard Analysis, etc. | <ul style="list-style-type: none"> • Establish, revise and improve safety standard within 2024 • 100% SCGP own operations implement safety standard |
| Man-machine interface risk | <p>Approach to strengthen occupational health and safety risks identification, assessment and control that may be presented to employees and contractors such as hazard from rotating/ nip point, electric shock by</p> <ul style="list-style-type: none"> • Ensuring enforcement of Safeguard installation on focus machine • Develop worker's knowledge and competency in order to recognize potential hazard in routine and abnormal situation such as situation awareness program, mind's eye program. | <ul style="list-style-type: none"> • 100% safeguarding on focus machine • Review standard operating procedure to cover the abnormal condition and retrain to workers. |
| Lack of contractors safety management Note : Contractors are covered for operations contractors and service solutions contractors. | <ul style="list-style-type: none"> • Conduct contractor safety management audit to certified operations contractor. • Revise for SCGP contractor safety management standard. • There is an activity underway to encourage contractors to participate in both reactive and proactive safety "Contractor Safety Recognition program" | <ul style="list-style-type: none"> • 100% of operation contractors certified under contractor safety management • 100% SCG own operations implement contractor safety management standard. • 60 contractor's company |

Transportation Safety Risks Management

| Significant Risk | Programs | Target |
|---------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Unsafe drivers' behavior found | <p>Improve drivers' behavior for greater safety by define leading indicators</p> <ul style="list-style-type: none">• Decrease Alert by Truck Parking review and survey, Data verify linkage with Shipment system).• Fatigue Management.• Implement the Operational Discipline (OD) for transportation drivers. | <ul style="list-style-type: none">• Decrease alert at least 70% from last year• 100% Comply (Driver has rest time duration at least 10 hr. before deliver in next job)• Complete program for 1 pilot plant |
| Insufficient safety management system of carrier | <ul style="list-style-type: none">• Implement the Goods Transportation Safety for aboard company.• Use advanced technology for Transportation safety. | <ul style="list-style-type: none">• Implement the standard in Vietnam in 2024• Launch the transportation safety platform in 2024 |



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